

GV series

Valveless self-priming magnet drive pump
SUPERMAG



GV series

VALVELESS SELF-PRIMING MAGNET DRIVE PUMP

Commissioner of Patents Award

- YD-2500GV
- YD-2501GV/GVF
- YD-2502GV/GVF
- YD-4001GV/GVF
- YD-4002GV/GVF
- YD-4003GV/GVF
- YD-5002GV/GVF
- YD-5003GV/GVF
- YD-5005GV/GVF



Suction head **5m** 2 minutes

Instand Self-priming

Fastest self-priming in the world!

The internal structure with vapor-liquid separation and the action of the whirl chamber, that the separating board and self-priming circulation hole prevent air suction, reduce self-priming loss and maximize the pump ability. While compact, the suction head is 5 m in just 2 minutes and the self-priming ability is the fastest in the world. It is our original valveless technology.

Resistant to dry running!

- 1 **The world's recognized valveless structure.**
Our original valveless structure (International patent) leaves self-priming liquid for restart without check valves and resists dry running.
- 2 **Bearing structure of heat release / insulation.**
When dry running, usually sliding parts have friction heat and the shaft and bearing are raised to high temperature. It causes the pump damage. However, heat insulating material which we use for the sliding parts and our heat release structure reduce the temperature and cause less deformation.
- 3 **Air lock prevention function.**
During self-priming, air enters and air spot occurs, but the internal rear casing and our original Impeller shape make air move and release.

Smallest footprint in this class!

Compact and light body. The pump (1.5 kW and more) has powerful rare earth magnets and delivers intense power while compact. (Using for high specific gravity liquid is also available.)

Design concept-changing our self-priming power 5m in 2 minutes!

Applications

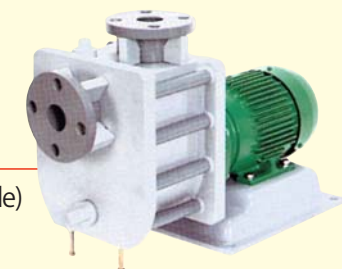
- For pumping/transferring liquid from the top of a tank or measures against environment / earthquake.**
The design concept of YD-GV is "More compact". In particular, the pump (1.5 kW and more) has powerful rare earth magnets. It is suitable for facility renewal or process line design suffering from installation space.
- For pumping up from a deep tank / to high.**
It is possible to pump up from a deep tank or to high (25 m) by incredible self-priming ability and maximizes the stable efficient self-priming ability regardless of large or small of the bore.
- Horizontal / up and down piping is available.**
It is possible to arrange the suction piping under stringent conditions which conventional pumps seem not to be used such as 10 m horizontal / up and down piping or no space near a tank. (Others: For transferring liquid from a clean room to outdoor.)
- For liquid which is easy of gas lock.**
For sparking liquid (hydrogen peroxide, hydrogen peroxide, sodium carbonate, etc.) that gas stays in the pump / piping, the valveless self-priming pump, which takes all possible measures, gives full scope to the ability.
- For transferring high specific gravity liquid.**
No need for impeller cut nor selection of the upper level pump for deficiency in performance. It is possible to select the pump efficiency by torque up of the motor or magnet without the performance down.

Lead the world Evolution of valveless self-priming pump

The world's first valveless pump born in 1974. It was developed by the original idea which defied the pump's common wisdom that check valves, the main cause of the pump, was removed.

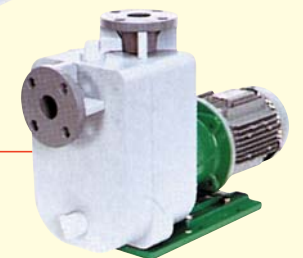
1971

No valve self-priming SV
Mechanical type / PVC (polyvinyl chloride)



1994

Valveless self-priming magnet drive pump GV
PP (polypropylene)



Valveless self-priming magnet drive pump GV
PP (polypropylene) / molding

2000



Valveless self-priming magnet drive pump GVF
ETFE (Tetrafluoroethylene, Ethylene copolymer) molding

2002

A Shaft

Thought-out shaft about durability with two points.

- The durability of the shaft gets dramatically better by the two points support structure.
- SIC shaft which resists abrasion well is available.

B Rear casing

Air release structure of the rear casing with measures to prevent air lock.

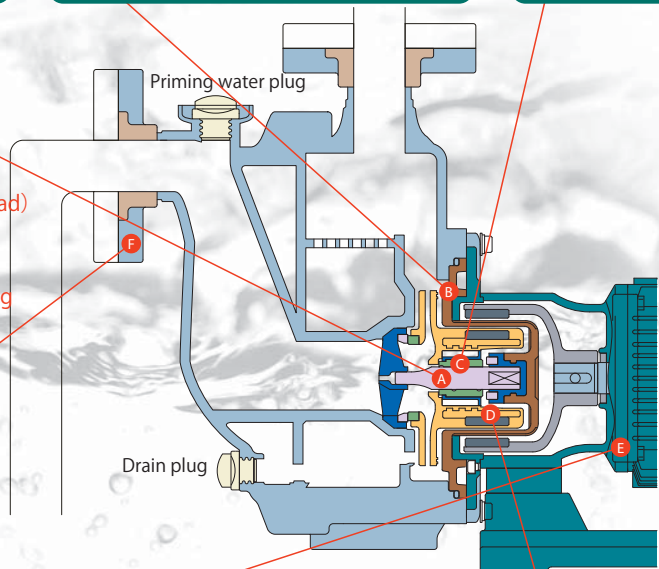
- Air release structure of the rear casing and air stay prevention of the impeller fulfill measures against air lock.
- Carbon fiber is adopted to reinforce the rear casing and the pressure resistance gets dramatically better.

C Bearing

Variety of Bearing against wide range of liquid.

- Selectable bearing depending on use liquid / with slurry or not.
- 4 types of material: Carbon / Ceramics / Rearfuron / SIC

5m
(Suction head)
2分
(Self-priming speed)



F ルーズフランジ

No need to adjust the position of the bolt holes when installation.

- Loose flange is adopted to fit to the other side freely and possible to replace from other maker's pump with free from worry about connecting dimension.

E Exclusive motor (with Terminal box)

The exclusive motor is outdoor type as standard and the durability gets better.

- Reinforced plastic terminal box does not ruin and can be used in a chemical atmosphere. Besides, it is placed at the top of the motor to wire easily.
- Lip seal is attached for measures against gas caused corrosion and liquid leakage. It increases the motor life very much.
- When using the inverter with 400V, the motor is general one.

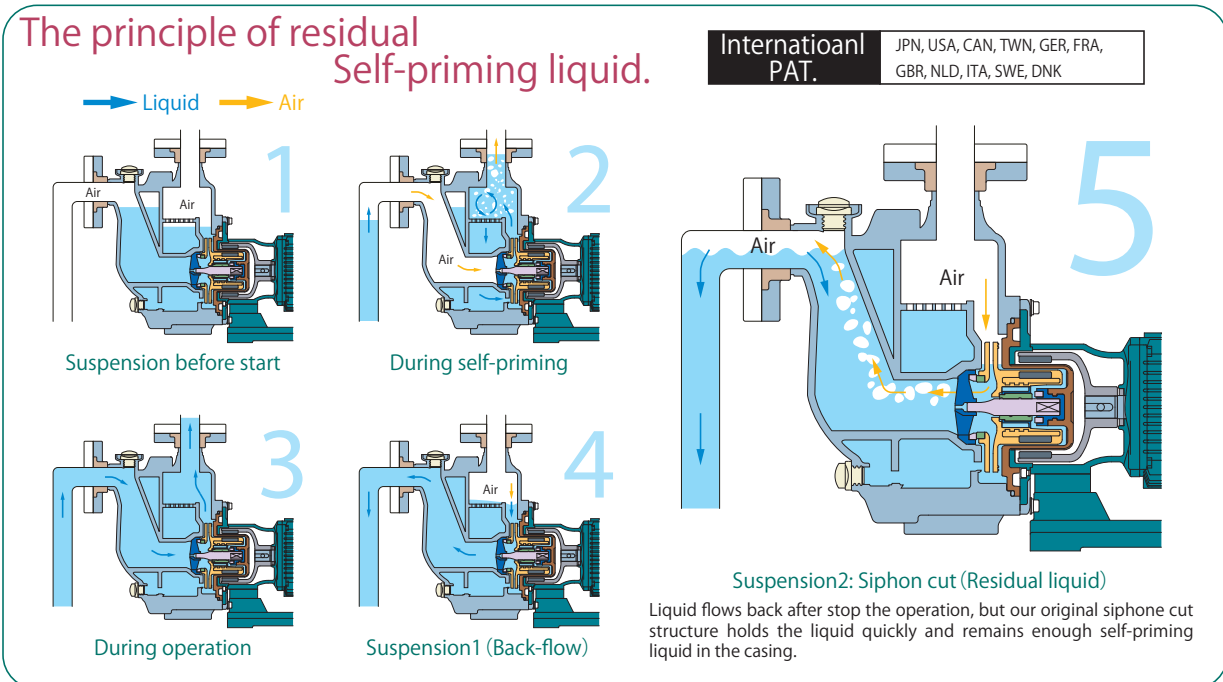
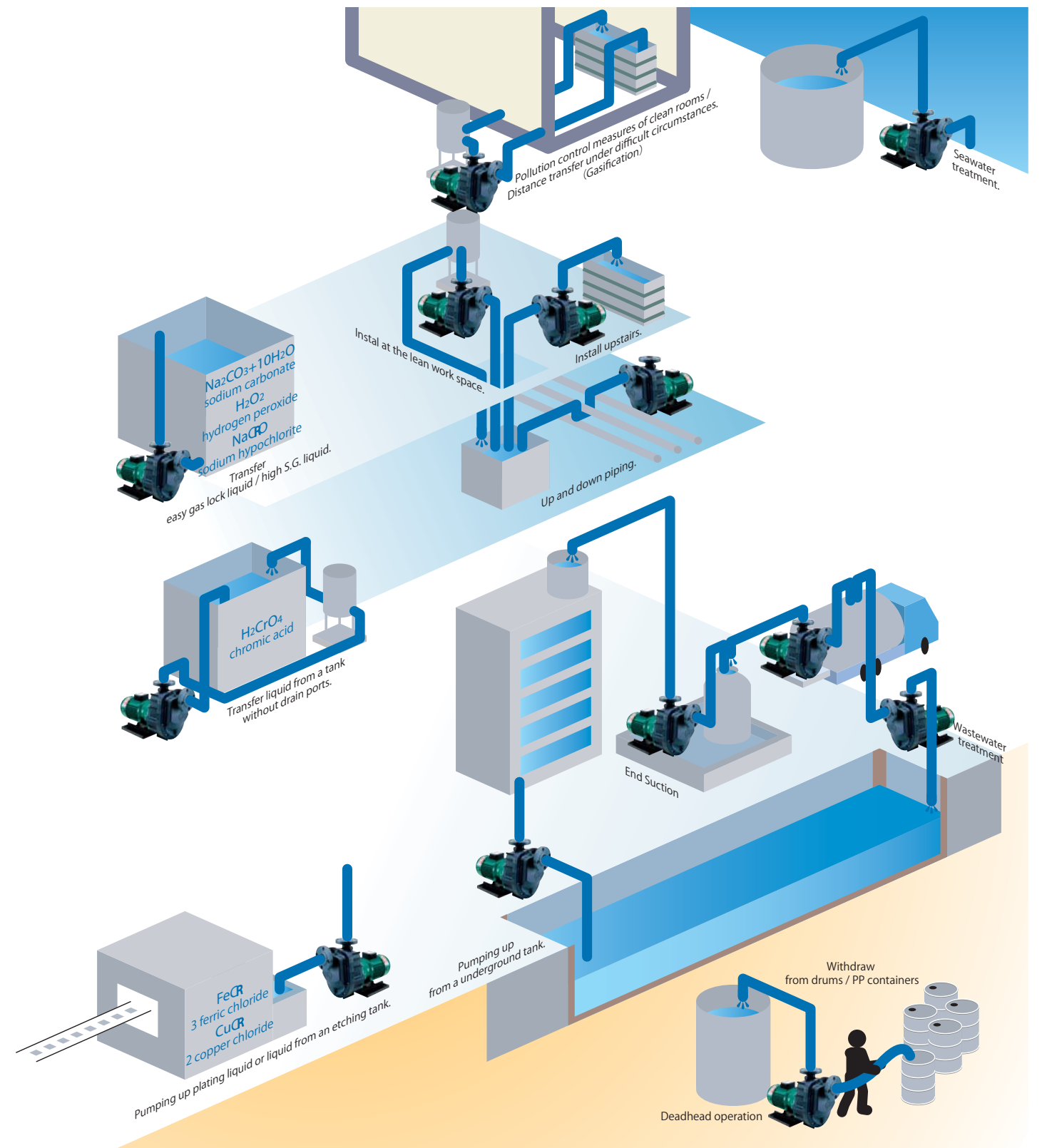
D Impeller & Magnet

Rare earth magnet is adopted and makes the impeller compact. (1.5kW and more)

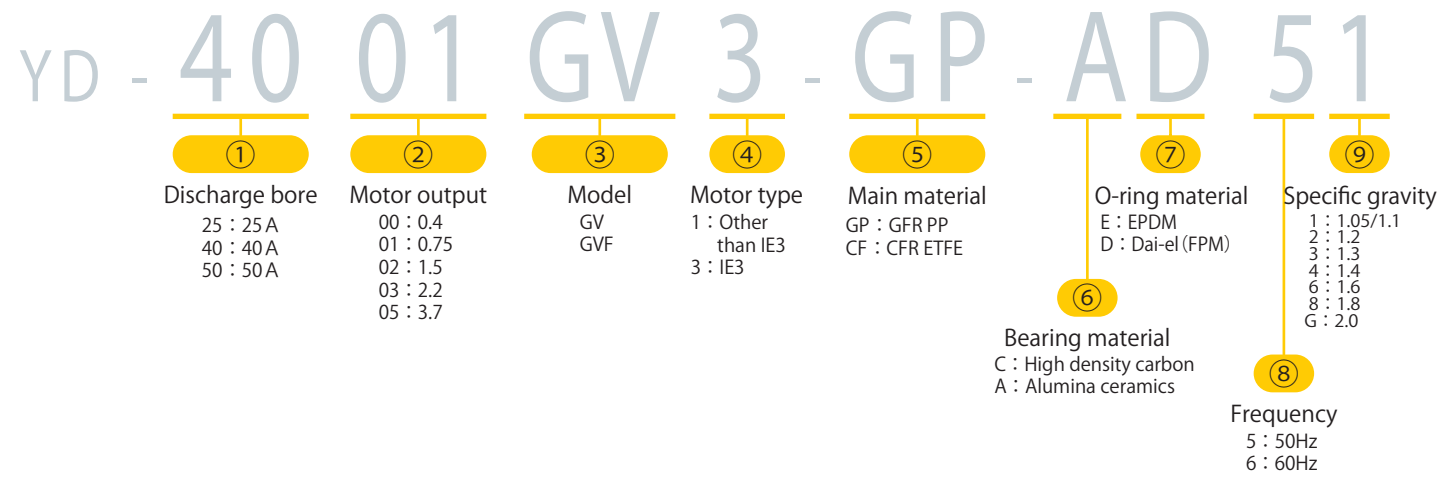
- Powerful rare earth magnet is adopted. (1.5kW and more) It delivers superior performance.
- The impeller is integrated with the magnet and has a resistance to inverse rotation and high temperature.
- Our original impeller shape is high efficiency.

The pump can be used for all types of installation site such as horizontal suction piping or under stringent conditions. It is also effective to take measures against earthquakes or liquid leakage.

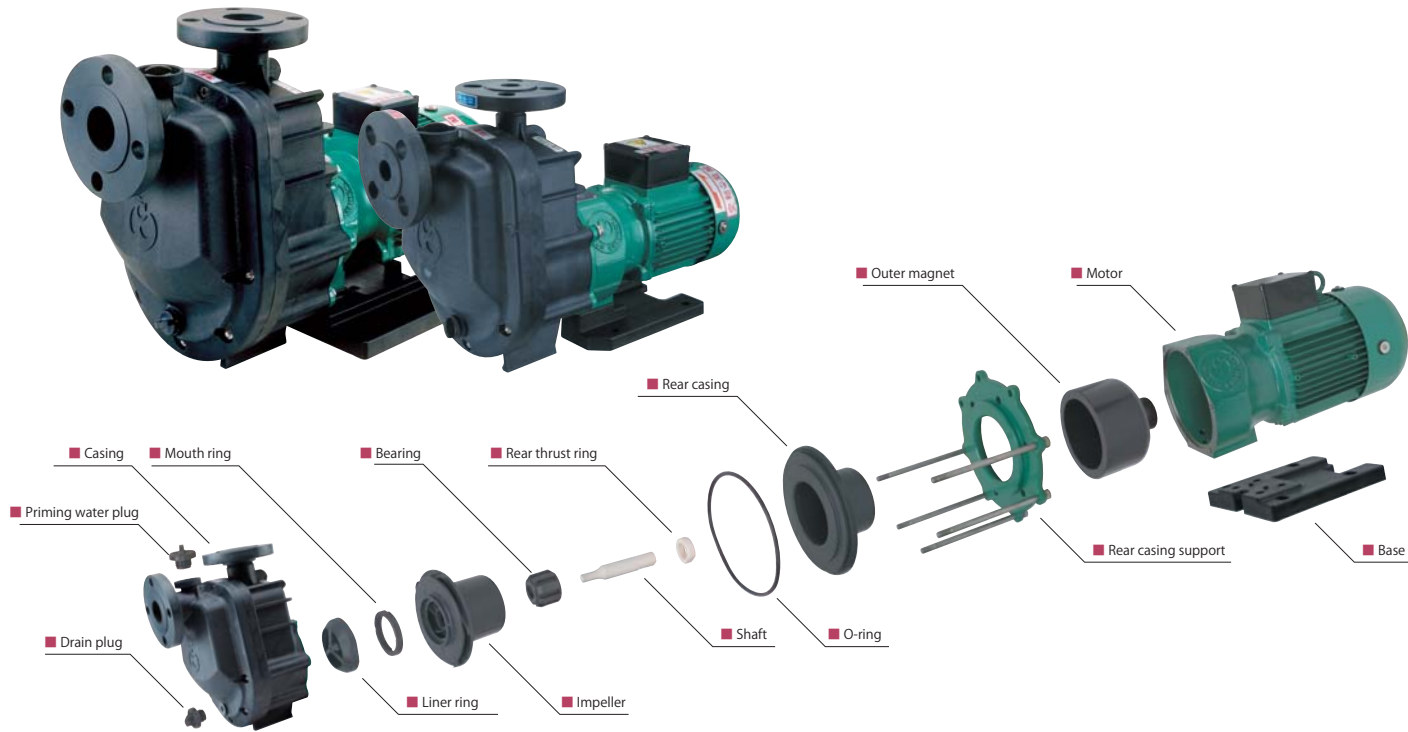
- No need a drain port when pumping up from the top of a tank.
- 5m self-priming ability expands versatility.
- For easy gas lock liquid, hazardous liquid, high S.G. liquid.
- Long horizontal suction piping is possible.
- Possible to install it far from a tank or filter.
- Stringent instal condition has a great reduction.
- Up and down suction piping is possible.
- No need foot valves.



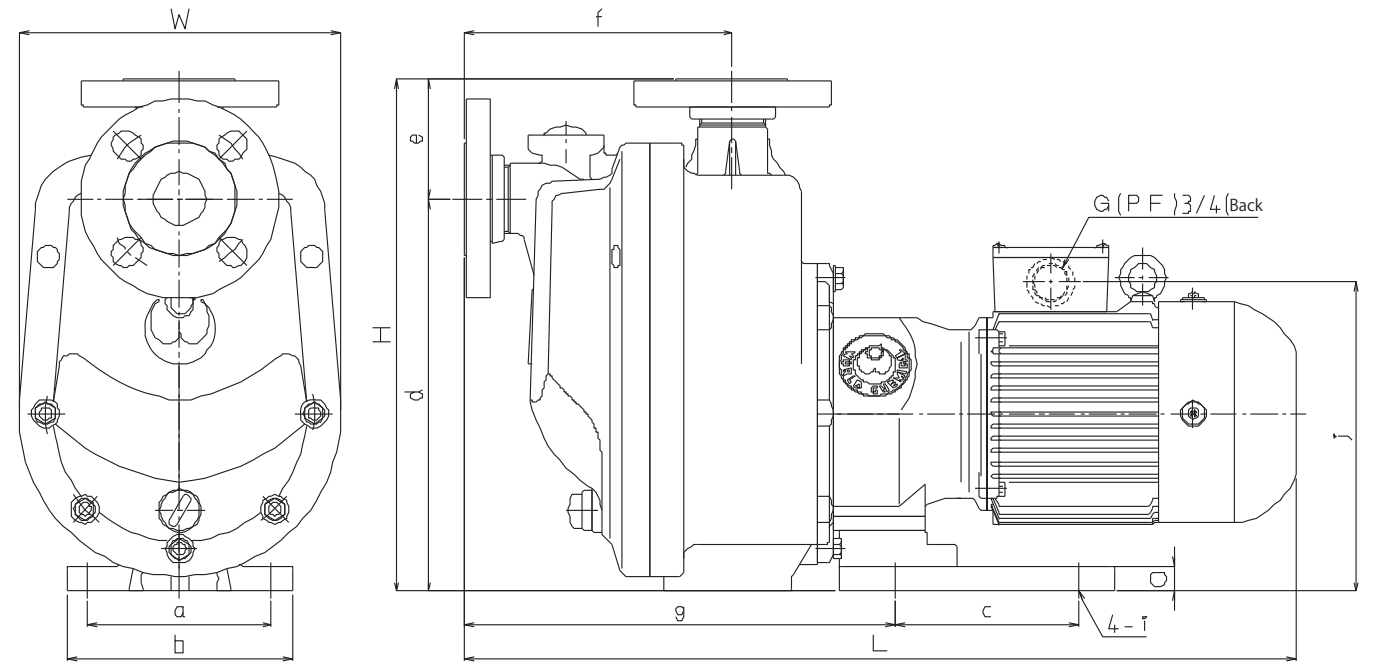
< Model description >



< Exploded view >



< Outline dimension >



< Dimension >

| Model | W | H | L | a | b | c | d | e | f | g | i | j | o | Weight(kg) | | | |
|---------------|-----|-----|-----|-----|-----|-----|-----|----|-----|-----|-------|-----|----|------------|------------|-----|------------|
| | | | | | | | | | | | | | | | (mm) | | |
| YD-2500GV1 | 196 | 325 | 533 | 130 | 160 | 130 | 255 | 70 | 167 | 275 | φ12 | 200 | 18 | 18.5 | | | |
| YD-2501GV(F)3 | | | 560 | | | | | | | | | 207 | | | 20.5(23.0) | | |
| YD-2502GV(F)3 | | | 592 | | | | | | | | | 215 | | | 24.5(27.0) | | |
| YD-4001GV(F)3 | 228 | 360 | 590 | 130 | 160 | 130 | 276 | 84 | 190 | 305 | φ12 | 217 | 18 | 22.5(25.0) | | | |
| YD-4002GV(F)3 | | | 622 | | | | | | | | | 225 | | | 26.5(29.0) | | |
| YD-4003GV(F)3 | | | | | | | | | | | | | | | 29.0(31.5) | | |
| YD-5002GV(F)3 | 248 | 390 | 643 | 208 | 260 | 200 | 297 | 93 | 206 | 309 | 14-36 | 236 | 21 | 29.5(32.5) | | | |
| YD-5003GV(F)3 | | | | | | | | | | | | | | | | | 32.0(35.0) |
| YD-5005GV(F)3 | | | | | | | | | | | | | | | 389 | 684 | 230 |

The figure in () is shown GVF series.

< Material >

| Part name | Material | |
|--------------------|----------------------------|-----------------------------|
| | GV series | GVF series |
| Casing | GFR PP | CFR ETFE |
| Priming water plug | GFR PP | CFR ETFE |
| Drain plug | GFR PP | CFR ETFE |
| Liner ring | Alumina ceramics + GFR PPS | Alumina ceramics + CFR ETFE |
| Mouth ring | CFR PTFE | |
| Impeller | (GFR) PP + Magnet | CFR ETFE + Magnet |
| Bearing | Carbon / Ceramics / SiC | |

| Part name | Material | |
|---------------------|---------------------------|------------|
| | GV series | GVF series |
| Shaft | Alumina ceramics / SiC | |
| Rear thrust ring | Alumina ceramics / SiC | |
| Rear casing | GFR PP | CFR ETFE |
| Rear casing support | FC200 | |
| Outer magnet | FCD450-10 + Magnet | |
| Motor | FC200 + Alumi frame motor | |
| Base | GFR PP/FC200 | |
| O-ring | EPDM/FPM | |

※ The exploded view is for only explanation of the structure. Parts are sold as a set. For more information, contact us.

Liquid temperature and Self-priming ability

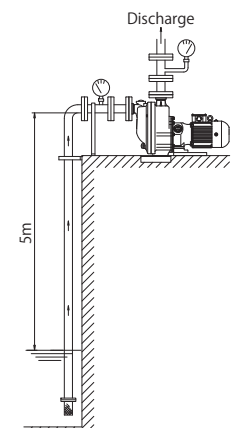
Test model: YD-4001GV3-GP-CD5 (Used fluid: Water)

(Our experimental data)

| Liquid temperature | | 40 °C | 45 °C | 50 °C | 55 °C | 60 °C |
|--------------------|----------------|---------------|---------------|---------------|---------------|---------------|
| | | Height 2m | Suction | 29 sec. | 36 sec. | 35 sec. |
| Height 4m | Full discharge | 58 sec. | 1min. 09 sec. | 1min. 10 sec. | 1min. 16 sec. | 1min. 23 sec. |
| | Suction | 1min. 03 sec. | 1min. 16 sec. | 1min. 20 sec. | 1min. 30 sec. | 1min. 50 sec. |
| Height 5m | Full discharge | 1min. 31 sec. | 1min. 47 sec. | 1min. 52 sec. | 2min. 07 sec. | 2min. 20 sec. |
| | Suction | 1min. 39 sec. | — | — | — | — |
| | Full discharge | 2min. 13 sec. | — | — | — | — |

* The time of discharge at Height 5m (20°C) is 1 min. 48 sec.

Suction: The time until which liquid starts to enter into the pump.
Full discharge: The time until which liquid is stable the discharge from the pump.

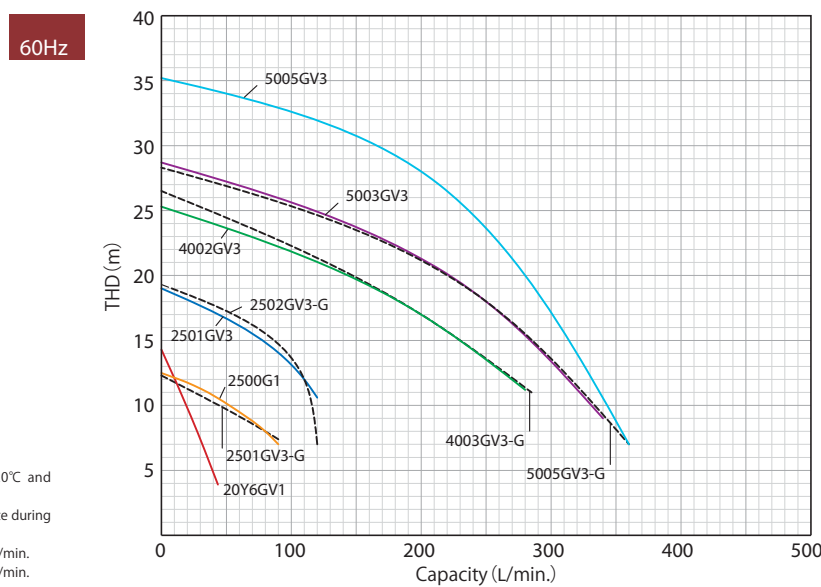
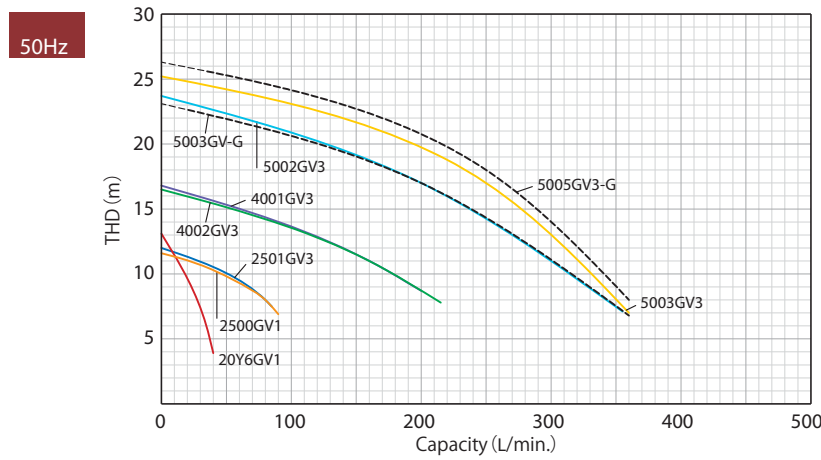


● **GV series** (Main material: GFR PP)

< Standard performance >

| Model | Bore (mm) | | IE3 Standard performance (L/min. - m) | | | | Output (kW) | Voltage (V) |
|------------|-----------|------|---------------------------------------|-----------|------------|-----------|-------------|-------------|
| | Suc. | Dis. | 50Hz | | 60Hz | | | |
| | | | Std. spec. | Std. S.G. | Std. spec. | Std. S.G. | | |
| YD-2500GV1 | 25 | 25 | 8-80 | 1.05 | 8-80 | 1.05 | 0.4 | 3PH/200V |
| YD-2501GV3 | | | 8-80 | 2.0 | 12-110 | 1.1 | 0.75 | 3PH/200V |
| YD-2502GV3 | | | — | — | 12-110 | 2.0 | 1.5 | 3PH/200V |
| YD-4001GV3 | 40 | 40 | 11-160 | 1.1 | — | — | 0.75 | 3PH/200V |
| YD-4002GV3 | | | 11-160 | 1.8 | 17-200 | 1.1 | 1.5 | 3PH/200V |
| YD-4003GV3 | | | — | — | 17-200 | 1.4 | 2.2 | 3PH/200V |
| YD-5002GV3 | 50 | 50 | 17-200 | 1.1 | — | — | 1.5 | 3PH/200V |
| YD-5003GV3 | | | 17-200 | 1.1 | — | 1.1 | 2.2 | 3PH/200V |
| YD-5003GV3 | | | 18-250 | 1.4 | — | — | — | — |
| YD-5005GV3 | | | 18-250 | 1.8 | 28-200 | 1.2 | 3.7 | 3PH/200V |
| YD-5005GV3 | — | — | — | — | 28-200 | 1.6 | — | — |

< Performance curve >



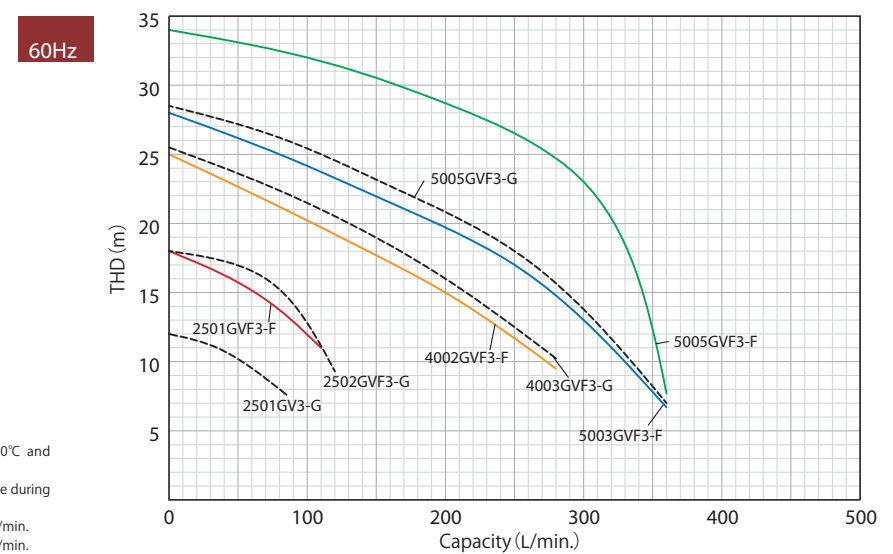
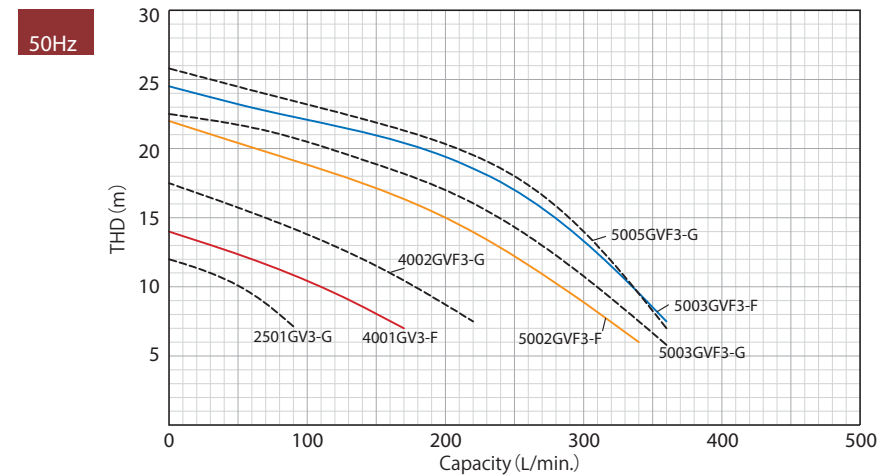
* The data is for clear water at 20°C and flooded suction.
 * Ensure the following min. flow rate during operation to cool sliding parts.
 • Motor output 0.4 ~0.75kW: 10 L/min.
 • Motor output 1.5 ~3.7 kW: 20 L/min.

● **GVF series** (Main material: CFR ETFE)

< Standard performance >

| Model | Bore (mm) | | IE3 Standard performance (L/min. - m) | | | | Output (kW) | Voltage (V) |
|-------------|-----------|------|---------------------------------------|-----------|------------|-----------|-------------|-------------|
| | Suc. | Dis. | 50Hz | | 60Hz | | | |
| | | | Std. spec. | Std. S.G. | Std. spec. | Std. S.G. | | |
| YD-2501GVF3 | 25 | 25 | 8-80 | 2.0 | 12-100 | 1.1 | 0.75 | 3PH/200V |
| YD-2502GVF3 | | | — | — | 8-80 | 1.6 | 1.5 | 3PH/200V |
| YD-2502GVF3 | | | — | — | 12-105 | 1.8 | — | — |
| YD-4001GVF3 | 40 | 40 | 10-110 | 1.1 | — | — | 0.75 | 3PH/200V |
| YD-4002GVF3 | | | 11-160 | 1.6 | 15-200 | 1.1 | 1.5 | 3PH/200V |
| YD-4003GVF3 | | | — | — | 16-200 | 1.3 | 2.2 | 3PH/200V |
| YD-5002GVF3 | 50 | 50 | 15-200 | 1.1 | — | — | 1.5 | 3PH/200V |
| YD-5003GVF3 | | | 17-200 | 1.1 | 17-250 | 1.1 | 2.2 | 3PH/200V |
| YD-5003GVF3 | | | 17-200 | 1.4 | — | — | — | — |
| YD-5005GVF3 | | | 18-250 | 1.8 | 23-300 | 1.1 | 3.7 | 3PH/200V |
| YD-5005GVF3 | — | — | — | — | 18-250 | 1.6 | — | — |

< Standard performance >



* The data is for clear water at 20°C and flooded suction.
 * Ensure the following min. flow rate during operation to cool sliding parts.
 • Motor output 0.4 ~0.75kW: 10 L/min.
 • Motor output 1.5 ~3.7 kW: 20 L/min.

Small self-priming pump

The pump is made of CFR PP and possible to use for strong alkali and liquid with hydrofluoric acid!

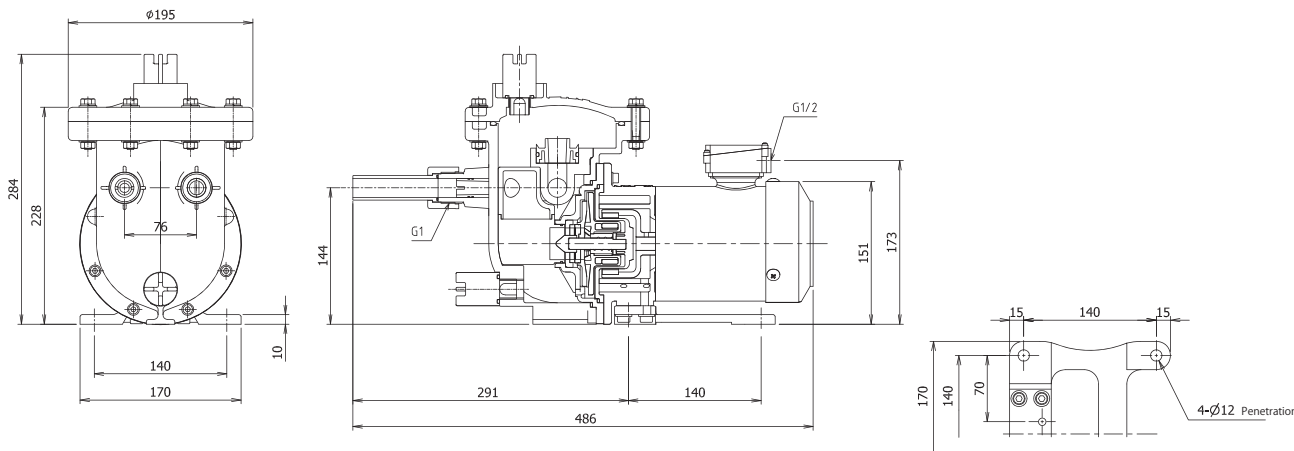
< Model description >

YD - 20Y6GV1 - CP - RD52

- Discharge bore**
20 : 20A
- Output**
Y6 : 3 PH200V, 0.26kW
A6 : 1PH100V, 0.26kW
- Model**
GV : Self-priming pump
- Main material**
CP : CFR-PP
Carbon fiber reinforced polypropylene
- O-ring material**
D : FPM
E : EPDM
- S.G.**
2 : Until S.G.1.2
- Bearing material**
R : CFR-PTFE
- Frequency**
5 : 50Hz
6 : 60Hz



< Outline dimension >



< Standard performance >

| Model | Bore (mm) | Power supply | Limit of S.G. | Standard performance (m-L/min.) | | Output (kW) | Weight (kg) |
|------------|-----------------------|--------------|---------------|---------------------------------|----------------|-------------|-------------|
| | | | | 50Hz Std. spec. | 60Hz Std. S.G. | | |
| YD-20Y6GV1 | 20A union (G1 thread) | 3PH 200-220V | 1.2 | 6 - 30 | 7 - 30 | 0.26 | 10.0 |
| YD-20A6GV1 | | 1PH 100-110V | | | | | |

Big self-priming pump

High self-priming ability!

8005GV: Suction 3 m in 1 min. 30 sec.

The structure that gas and liquid are separated efficiently reduces the self-priming loss and maximizes the pump performance.



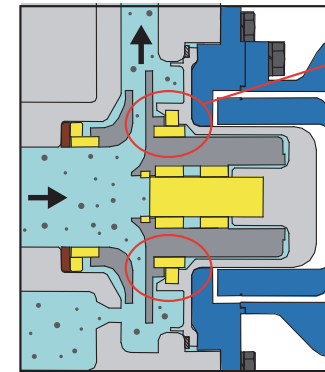
Resistant to dry running !

Our original valveless structure (Internatioanl PAT.) leaves enough priming liquid for restart without check valves.

- High performance.
Max. TDH 25 m Max. Capacity 1,300 L/min. (YD-10010GV • 60Hz)
- Safe and efficient maintenance for back pull out method.
- High efficiency motor is adopted as standard. (*IE2)
- No liquid leakage for magnet drive method.
- Resistant to deadhead operation.

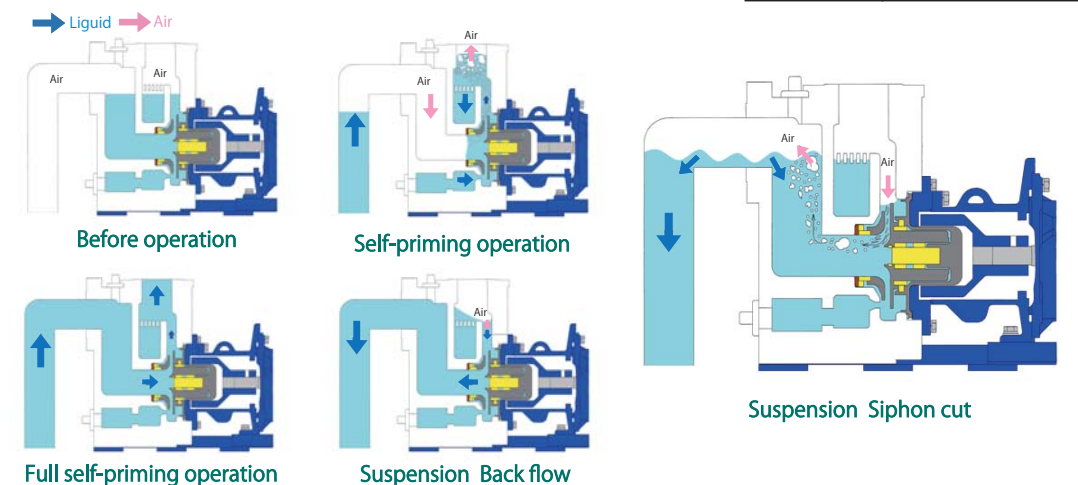
Resistant to slurry / sludge!

(Impeller wear ring structure)



- The size of slurry / sludge, which can pass through to the casing is **just only 0.127 mm or less** by the impeller wear ring. It protects the magnet can and rear casing from abrasion.
※ If you would like to use the pump for liquid with slurry, contact us.
- SiC material is adopted as sliding parts. (Yellow parts in the left picture.)

The principle of residual Self-priming liquid.



Liquid flows back after stop the operation, but our original siphon cut structure holds the liquid quickly and remains enough self-priming liquid in the casing. Therefore, it is not necessary to pour priming liquid after the second operation.

Big self-priming pump

< Model description >

YD - 80 05 GV3 - PP - KP 52

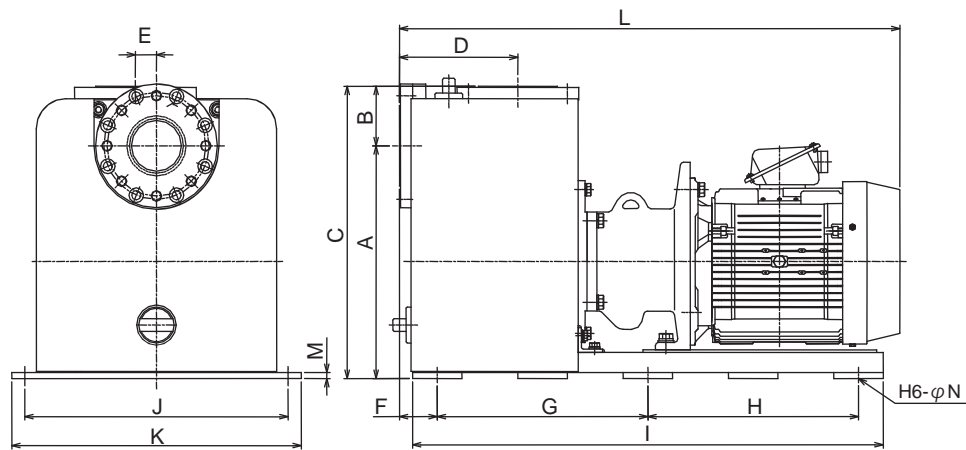
- Discharge bore**
80 : 80A
100 : 100A
- Output**
05 : 3.7kW
07 : 5.5kW
10 : 7.5kW
- Model**
1 : Other than IE3
3 : IE3
- Pump material**
PP : Polypropylene
- Bearing / Gasket material**
KP : SiC/FEP+FKM
KE : SiC/EPDM
- Frequency**
5 : 50Hz
6 : 60Hz
- S.G.**
1: 1.1*
2: 1.2
* Only YD-10007GV3 60Hz

< Standard performance >

| Model | Bore (Suc.× Dis.) | Output (kW) | IE3 Std. performance (L/min - m) | | Weight (kg) | Self-priming limit height (m) |
|-------------|-------------------|-------------|----------------------------------|---------------|-------------|-------------------------------|
| | | | 50Hz | 60Hz | | |
| YD-8005GV3 | 80A×80A | 3.7 | 20-500 | | 110 | 4.0 (Clear water at 20°C) |
| YD-10007GV3 | 100A×100A | 5.5 | 14-800 | 12-800(SG1.1) | 186 | |
| YD-10010GV3 | | 7.5 | 12-1200 | | 193 | |

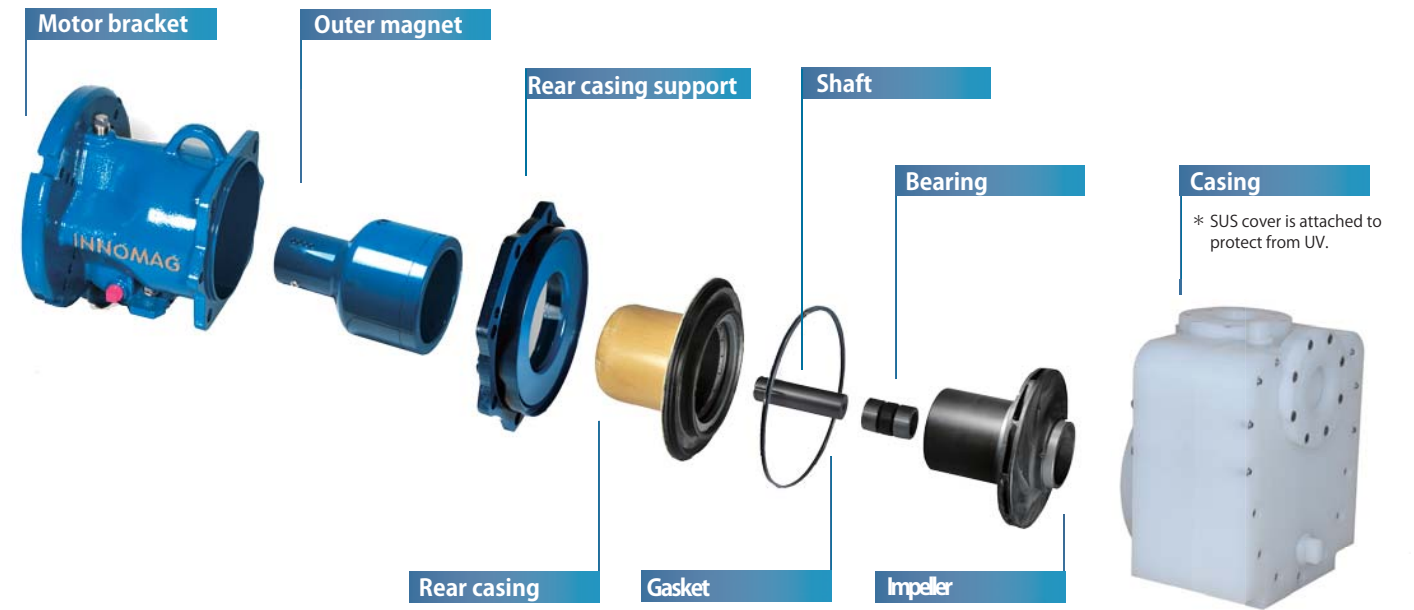
* Impeller & Rear casing are subject to the list control. When exporting them, please get the permission from the Minister of Economy, Trade and Industry.
 * The pump is subject to the catch-all control. When exporting it, observe the Export Trade Control Order and process it properly.
 * The catalogue contents are subject to change without notice due to product improvement.

< Outline dimension >



| Model | A | B | C | D | E | F | G | H | I | J | K | L | M | N |
|-------------|-----|-----|-----|-----|----|-------|-----|-----|-----|-----|-----|-------|---|-----|
| YD-8005GV3 | 348 | 89 | 437 | 180 | 32 | 57.5 | 320 | 320 | 715 | 400 | 440 | 763.5 | 9 | φ15 |
| YD-10007GV3 | 380 | 102 | 482 | 211 | 31 | 212.5 | 310 | 310 | 850 | 460 | 500 | 908 | 9 | φ15 |
| YD-10010GV3 | | | | | | | | | | | | | | |

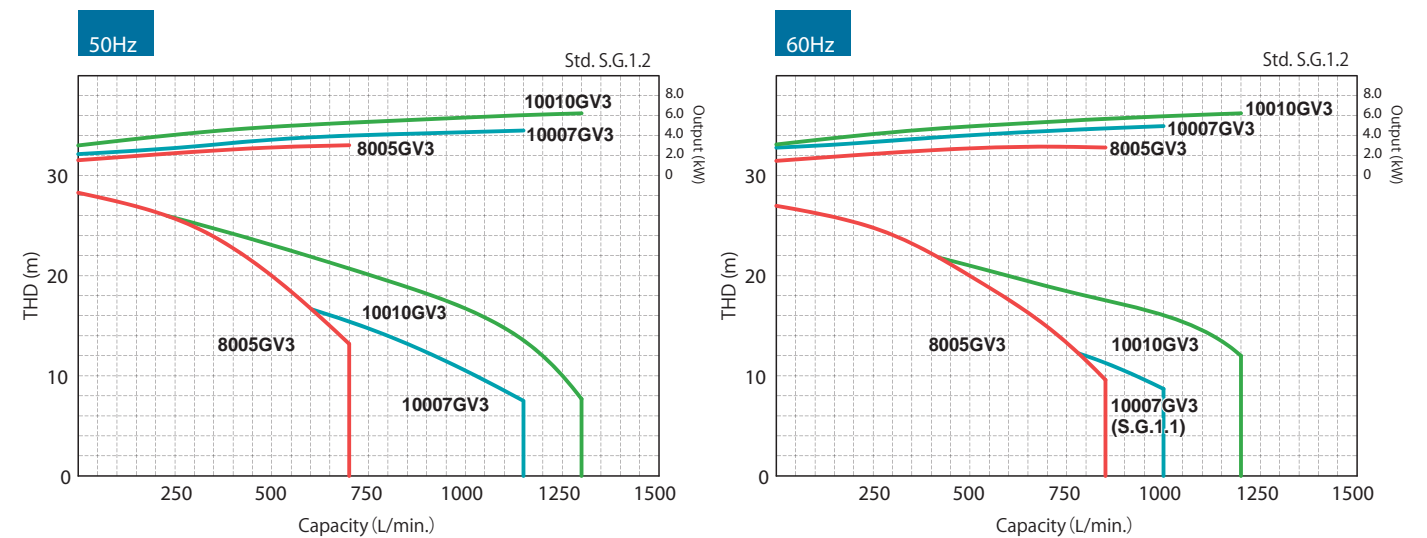
< Exploded view >



< Material >

| Part name | Material | Part name | Material |
|-----------|---|---------------------|--------------------------------|
| Casing | PP + SUS cover | Rear casing | CFR-ETFE+Kevlar reinforced |
| Impeller | CFR-ETFE | Rear casing support | Ductile iron |
| Bearing | SiC | Outer magnet | Ductile iron+Rare earth magnet |
| Shaft | SiC | Motor bracket | Ductile iron |
| Gasket | FEP+FKM / EPDM (FKM is a high chemical resistant gasket covered with FEP capsule.) | Motor | Aluminum alloy |
| | | Base | SS400 |

< Performance curve >



● 2500~5005GV/GVF series

< Installation >

The pump can be used for all types of installation site such as horizontal suction piping or under stringent conditions. It is also effective to take measures against earthquakes or liquid leakage.

- No need a drain port when pumping up from the top of a tank.
- 5m self-priming ability expands versatility.
- For easy gas lock liquid, hazarous liquid, high S.G. liquid.
- Long horizontal suction piping is possible.
- Possible to install it far from a tank or filter.
- Stringent instal condition has a great reduction.
- Up and down suction piping is possible.
- No need foot valves.

1) Caution when installation

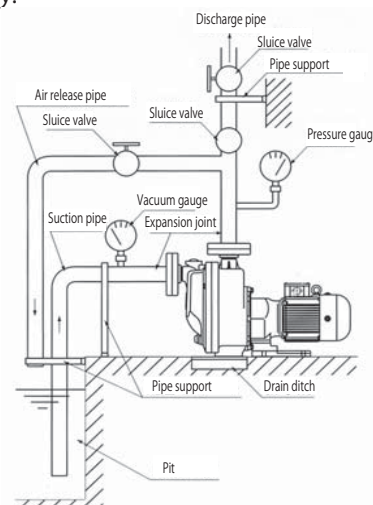
- ① If air enters from the joint of the suction pipe, it cause pumping failure and damage.
 - The suction pipe goes into the negarive pressure. If air enters form the attachment failure of the joint, liquid does not enter and pumping failure happens. It may cause the pump breakdown.
 - Use the suction pipe whose bore is the same as the bore of the pump suction inlet. If the pipe bore is bigger than the pump bore, it may cause self-priming failure to reduce the self-priming ability.
 - Set that the suction pipe bore is more than twice and OFF level. If operate the pump at less than this, it cause dry running for air entrainment.
- ② Attache a strainer to the suction pipe to prevent dirty or foreign objects entering. However, clean the strainer to remove the clogging periodically and minimize the loss resistance.
- ③ It is recommended to place check valves at the discharge rising pipe to prevent water hammer as follows. Bypass pipes are also recommended to place underneath for air release. (If not, self-priming failure may occurs.)
 - The discharge pipe is long and the total head is 10 m and more.
 - The tip of the discharge pipe is 9 m and more higher than the suction tank.
 - The piping condition is to use 2 and more pumps in parallel.
- ④ Install bendings and expansion joints not to leak liquid by the pump deformation for the pipes' heat expansion.
- ⑤ Main parts insdie the pump are made of plastic. Handle them with care not to make an impact.
- ⑥ When the self-prming pump is used for easy bubbling liquid such as surfactant liquid, foot valves are recommended.
 - ※ If not, clean and check it for functional maitenance.

2) Prohogition of flange uneven tightening and overtightening

- ① Align the pipe flange parallel to the pump flange and do not tighten bolts excessively.
- ② When piping, adjust the assembling dimensions. If assemble while not fit in, the pump casing may be damaged. Moreover, uneven tightening may cause liquid leakage from packings. Tighten it diagonally and evenly.

3) Prohibition of piping load

- ① Be completely subjected to a piping load by pipe supports.
- ② When the temperature of liquid is high (40°C and more), install bendings and expansion joints not to be applied a load to the pump by heat expansion of pipes.
- ③ Do not use metal pipes as much as possible and use the plastic one.
 - ※Especially, metal pipes are often used for strong sulfuric adid and caustic soda and obey the above prohibitions ② & ③.

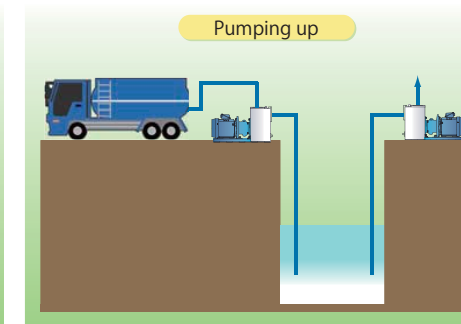
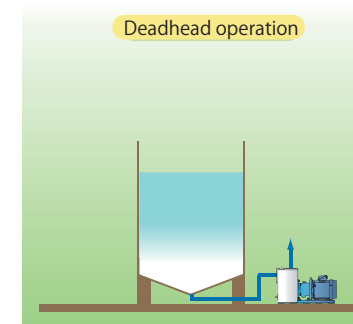
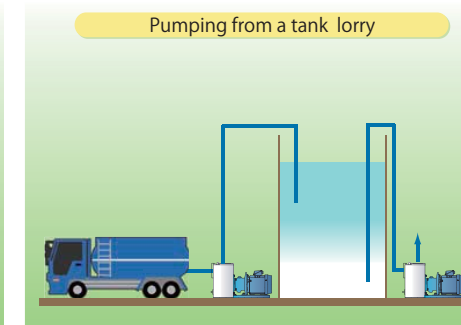
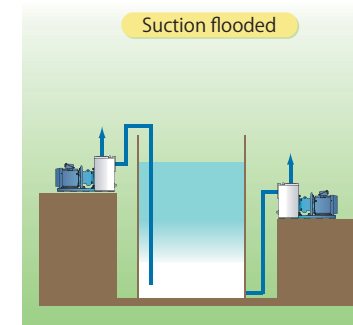


● 8005~10010GV series

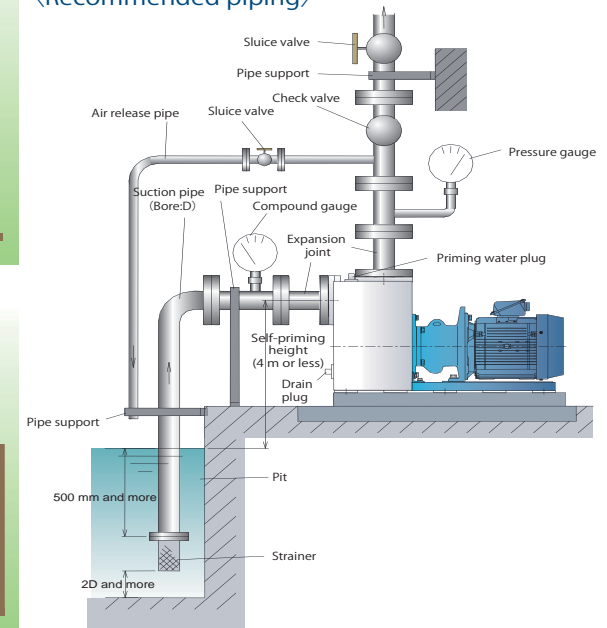
< Installation >

The pump can be used for all types of installation site such as horizontal suction piping or under stringent conditions. It is also effective to take measure against earthquakes or liquid leakage.

- No need a drain port when pumping up from the top of a tank.
- Installation far from a tank is possible.
- Self-priming ability is 4 m.
- The conventional stringent condition is eased dramatically.
 - ※When the suction pipe is long or deadhead operaiont, contact us.
- Deadhead operation is possible.
- Up and down suction piping is possible.
- Long horizontal piping is possible.
- No need foot valves.



<Recommended piping>



1) Suction piping

- ① Be in the same the bore of the suction pipe as the pump bore.
- ② The horizontal length of the suction pipe is 1 m or less.
 - If it is 1 m and more, air volume in the suction pipe becomes big and self-priming ability is dramatically reduced. It may cause the pump damage.
- ③ Submerge the tip of the suction pipe 500 mm and more to prevent air entrainment.
- ④ When the instal level is lower than the liquid level for up and down piping, install sluice valves for maintenance.
- ⑤ Do not make air pockets in the suction pipe and install the suction pipe up grade gently to the pump.
- ⑥ Install the air release pip as far as from the suction pipe possible.
- ⑦ Set that the suction pipe bore is more than twice and OFF level. If operate the pump at less than this, it cause dry running for air entrainment.
- ⑧ Place a strainer at the suction inlet of the pipe to prevent dirty or foreign objects. However, clean the strainer to remove clogging periodically and minimize the loss resistance.

2) Discharge pipe

- ① Be in the same the bore of the discharge pipe as the pump bore.
 - If the bore becomes small, air release failure occurs during self-priming operation and the ability is decreased. The flow rate also may increase for increasieing of the piping loss resistance.
- ② Install check valves to prevent water hammer as follows.
 - The suction pipe is long or the discharge head is 10 m and more.
 - The actual head (from the liquid leve in a suction to the tip of the discharge pipe) is 9 m and more.
 - The condition is to use 2 and more pumps in parallel.
- ③ Attache sluice valves to the discharge pipe for maintenance.
- ④ Install a pressure gauge to check operaiton in a daily check.

The logo consists of the word "BEDU" in a large, bold, white sans-serif font, with "POMPEN" in a smaller, white sans-serif font below it. The text is centered within a dark teal square, which is itself centered within a white square border.

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